

## Product Information

# PLASTIC CEMENT

### Available Quantities:

Product	Contents	Ref. No.
Plastic Cement	0,5 kg	532 3271
	12 kg	532 3312
	200 l (= 290 kg)	532 3329

### Fields of Application:

TIP TOP Plastic Cement is a two-component adhesive for cold repairing and splicing of PVC conveyor belts and bonding soft PVC or PU components.

### Product Description:

Polymer basis:	Polyurethane resins mixture
Solvent:	Trichloroethylene
Colour:	transparent
Density:	1,35 g/cm <sup>3</sup>

### Product Advantages:

- high initial bonding strength
- high dynamic loadability of the bond

### Mixing:

Thoroughly mix the required quantity of Plastic Cement with UT-R 20 hardener (4% of the total weight).

### Processability (Pot Life) (\*):

Up to 2 hours after mixing the two components (Plastic Cement / UT-R 20).

## *Product Information*

### **Contact Life (Open Time):**

First coat: min. 60 min (\*)  
Second coat: has to adhere slightly to the back of the finger (test with the back of the finger)

In case of overdrying, apply another coat.

### **Number of Coats:**

Apply 2 even and thin coats to each bonding surface.  
(Apply 3 coats to open meshed, absorbent fabric.)

### **Consumption per m<sup>2</sup>:**

One coat of Plastic Cement / UT-R 20: approx. 500 g/m<sup>2</sup>

### **Shelf Life:**

4 years when storing in unopened original container under storing conditions in accordance with DIN 7716.

(\*) The pot life, contact life and waiting time naturally always depend on climate and environmental influences such as ambient temperature, air humidity, ventilation etc.

Therefore the times indicated are to be understood as guidelines only; the ideal time must be determined locally considering the corresponding climatical conditions.

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We reserve the right to change the product at any time, in particular, without being limited to, minor changes because of advancements in technology.

If by way of exception, the information given in the fact sheet above is incorporated by reference into any contract concluded with us under German Law, such information, shall only be interpreted as determining the specific requirements of the contractual products as set out in § 434 BGB (German Civil Code) and shall not be interpreted as constituting a guarantee of condition.